

WENDESCHNEIDPLATTEN ZUM DURCHDREHEN!



AKTION 2023 / 2024



VP2630TN

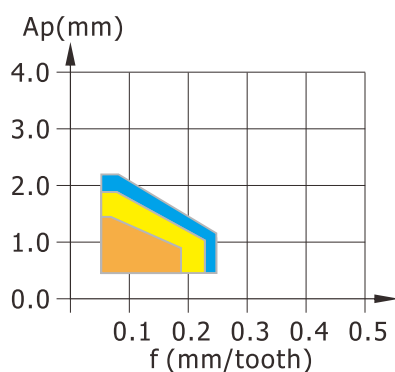
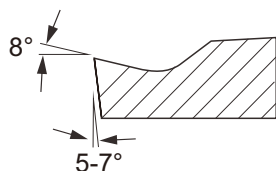


VP6130MS



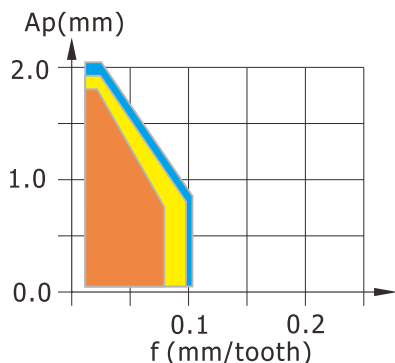
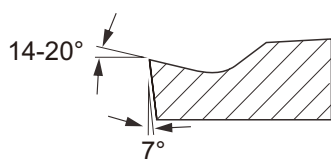
VP2430

		PVD		CVD	Bearbeitungsparameter Working Parameters
		VP2630TN	VP6230MS	VP2430	
				VC2135D	Vc (m/min)
P	Stahlbearbeitung / Steel	⚙		⚙	150 - 220 - 280
P	Gehärteter Stahl / hardened Steel		●		30 - 50 - 80
M	Rostfreie Stähle / Stainless Steel	⚙	●	⚙	60 - 120 - 160
S	Titanlegierungen / Titanium alloy				40 - 50 - 80
S	Superlegierungen / Superalloy	⚙	●		40 - 60 - 80
Verfügbare Geometrien / Available geometries					
CNMG120404 /08/12 -CM		●	○	○	4,40
DNMG150404 /08 -CM		●	○	○	5,00
DNMG150604 /08 -CM		●	○	○	5,80
SNMG120404 /08/12 -CM		●	○	○	4,40
TNMG160404 /08/12 -CM		●	○	○	4,40
VNMG160404 /08/12 -CM		●	○	○	4,60
WNMG080404 /08/12 -CM		●	○	○	4,40



PVD

	VP2630TN	VP2430 VP2430F	VP6230MS			Bearbeitungsparameter Working Parameters
						Vc (m/min)
P Stahlbearbeitung / Steel	⊕		⊕			80 - 150 - 180
P Gehärteter Stahl / hardened Steel		●	●			30 - 50 - 80
M Rostfreie Stähle / Stainless Steel	⊕	⊕	●			60 - 120 - 160
S Titanlegierungen / Titanium alloy	⊕	⊕	●			40 - 50 - 80
S Superlegierungen / Superalloy	⊕	⊕	●			40 - 60 - 80
Verfügbare Geometrien / Available geometries						
CCGT060202 / CCMT060202 /04/08 -CM	●	○	○			4,40 / 3,80
CCGT09T302 / CCMT09T302 /04/08 -CM	●	○	○			5,00 / 4,60
CCMT120404 /08/12 -CM	●	○	○			5,00
DCGT070202 / DCMT 070204 -CM	●	○	○			4,80 / 3,80
DCGT11T302 / DCMT 11T304 -CM	●	○	○			4,80 / 4,00
SCMT09T304 /08 -CM	●	○	○			4,80
TCGT110202 / TCMT110204 /08 -CM	●	○	○			4,80 / 4,00
VBGT110302 -CM	●	○	○			4,80
VCGT110302 -CM	●	○	○			5,00
VBGT160402 / VBMT 160404 /08 -CM	●	○	○			5,80
VCGT160402 -CM	●	○	○			6,20

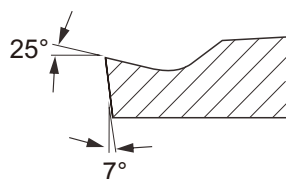
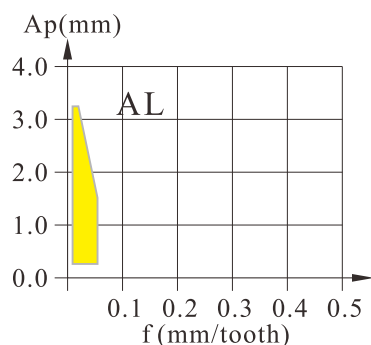


PVD

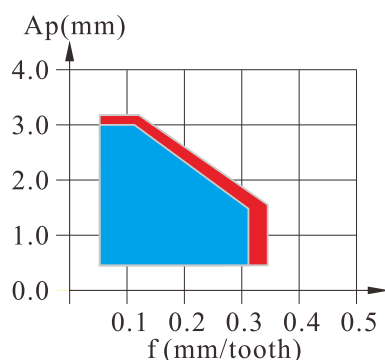
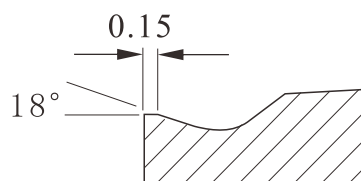
		VP1120	VP2630TN	VP6230MS	VP1130FH	VP2430F	Bearbeitungsparameter Working Parameters
							V _c (m/min)
P	Stahlbearbeitung / Steel	✚	✚				50 - 120 - 180
P	Gehärteter Stahl / hardened Steel				●	●	30 - 100 - 150
M	Rostfreie Stähle / Stainless Steel	✚	✚	✚	●	●	40 - 60 - 80
S	Titanlegierungen / Titanium alloy	✚	✚	✚	●	●	40 - 60 - 80
S	Superlegierungen / Superalloy		✚	✚	●	●	30 - 50 - 70
N	NE Metalle / Nonferrous	●	✚	✚	●	●	200 - 350 - 480

Verfügbare Geometrien / Available geometries

CCGT060201 -CF	○	●	○	○	○	6,20
CCGT060202 -CF	○	●	○	○	○	5,60
CCGT09T301 -CF	○	●	○	○	○	6,50
CCGT09T302 -CF	○	●	○	○	○	6,20
CCGT09T304 -CF	○	●	○	○	○	6,20
DCGT070201 -CF	○	●	○	○	○	6,50
DCGT070202 -CF	○	●	○	○	○	6,20
DCGT11T301 -CF	○	●	○	○	○	7,50
DCGT11T302 -CF	○	●	○	○	○	7,00
DCGT11T304 -CF	○	●	○	○	○	7,00
VCGT110301 -CF	○	●	○	○	○	8,10
VCGT110302 -CF	○	●	○	○	○	7,50
VCGT110304 -CF	○	●	○	○	○	7,50



						Bearbeitungsparameter Working Parameters
						Vc (m/min)
	VP1120	VP2630TN	VP6230MS	VP1130FH	VCW20	
P Stahlbearbeitung / Steel	✚	✚	✚	●		50 - 120 - 180
M Rostfreie Stähle / Stainless Steel	✚	✚	✚	●		40 - 100 - 120
S Titanlegierungen / Titanium alloy	✚	✚	✚	●		35 - 55 - 80
S Superlegierungen / Superalloy		✚	✚	●		40 - 50 - 60
N NE Metalle / Nonferrous					✚	40 - 60 - 120
CCGT0602005 /01 -FL	○	○	●	○	○	7,80
CCGT060202 /04 -FL	○	○	●	○	○	6,80
CCGT09T3005 /01 -FL	○	○	●	○	○	8,00
CCGT09T302 /04 - FL	○	○	●	○	○	6,80
DCGT0702005 /01 -FL	○	○	●	○	○	8,10
DCGT070202 /04 -FL	○	○	●	○	○	6,80
DCGT11T3005 /01 -FL	○	○	●	○	○	8,20
DCGT11T302 /04 -FL	○	○	●	○	○	6,80
VBGT1103005 /01 -FL	○	○	●	○	○	8,70
VBGT110302 /04 -FL	○	○	●	○	○	6,80
VCGT1103005 /01 -FL	○	○	●	○	○	8,70
VCGT110302 /04 -FL	○	○	●	○	○	6,80
VPGT1103005 /01 -FL	○	○	●	○	○	8,70
VPGT110302 /04 -FL	○	○	●	○	○	6,80



CVD

		VC1135G1	VC1135G2	Bearbeitungsparameter Working Parameters
				Vc (m/min)
P	Allgemeine Stahlbearbeitung / Steel	✚	●	150 - 300 - 450
P	C-Stahl, legierte Stähle / Alloy Steel	✚	●	80 - 150 - 350
K	Grauguss / Cast Iron	✚	●	180 - 250 - 400
K	Duktiler Guss / Ductile Iron	✚	●	150 - 250 - 300

Verfügbare Geometrien / Available geometries

CNMG120404 /08 /12-MR	○	○	4,60
CNMG160608 /12/16-MR	○	○	7,70
CNMG190616 /24-MR	○	○	8,75
DNMG110404 /08-MR	○	○	4,70
DNMG150404 /08-MR	○	○	5,00
DNMG150606 /08-MR	○	○	5,80
SNMG120404 /08/12-MR	○	○	4,60
SNMG150608 /12/16/24-MR	○	○	7,90
TNMG160404 /08-MR	○	○	4,70
TNMG220408 /12-MR	○	○	5,50
VNMG160404 /08-MR	○	○	4,80
WNMG080404 /08/12-MR	○	○	4,60

STECHPLATTEN

- 2 schneidig



JE

6,90

100 Platten kaufen
1 Halter **GRATIS!**

Bestellnummer	Stechbreite mm
MGMN-200M VP2630TN	2,0
MGMN-300M VP2630TN	3,0

STECHDREHHALTER



JE

64,90

Bestellnummer	Schaft mm	Stechbreite mm	Stechtiefe mm/max.
STDH-K-1212R-2-T16	12 x 12	2	16
STDH-K-1212L-2-T16	12 x 12	2	16
STDH-K-1616R-2-T16	16 x 16	2	16
STDH-K-1616L-2-T16	16 x 16	2	16
STDH-K-2020R-2-T16	20 x 20	2	16
STDH-K-2020L-2-T16	20 x 20	2	16
STDH-K-2525R-2-T16	25 x 25	2	16
STDH-K-2525L-2-T16	25 x 25	2	16
STDH-K-1212R-3-T16	12 x 12	3	16
STDH-K-1212L-3-T16	12 x 12	3	16
STDH-K-1616R-3-T18	16 x 16	3	18
STDH-K-1616L-3-T18	16 x 16	3	18
STDH-K-2020R-3-T20	20 x 20	3	20
STDH-K-2020L-3-T20	20 x 20	3	20
STDH-K-2525R-3-T25	25 x 25	3	25
STDH-K-2525L-3-T25	25 x 25	3	25

INNEN-STECHDREHHALTER



JE

64,90

Bestellnummer	Schaft Ø mm	Stechbreite mm	Stechtiefe mm/max.
ISDH-K-16R-2	16	2	4
ISDH-K-16L-2	16	2	4
ISDH-K-20R-2	20	2	4
ISDH-K-20L-2	20	2	4
ISDH-K-25R-2	25	2	6
ISDH-K-25L-2	25	2	6
ISDH-K-20R-3	20	3	6
ISDH-K-20L-3	20	3	6
ISDH-K-25R-3	25	3	6
ISDH-K-25L-3	25	3	6
ISDH-K-32R-3	32	3	6
ISDH-K-32L-3	32	3	6